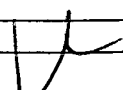


Date: Monday, 12/10/2007 3:58:27 PM
 User: COSS Admin

Process Sheet

| | |
|---|---------------------------------------|
| Customer : CC-DAR01 Dart Aerospace Ltd. | Drawing Name : 412 BASKET |
| Job Number : 36245 | |
| Estimate Number : 10804 | |
| P.O. Number : | Part Number : Z_CUSTOM 3762061 |
| This Issue : 12/10/2007 S.O. No. : | Drawing Number : PROTO |
| Prsht Rev. : NC | Project Number : |
| First Issue : / / Type : LARGE FAB ASSY | Drawing Revision : |
| Previous Run : 00015 | Material : |
| Written By : | Due Date : 12/14/2007 Qty: 1 Um: Each |
| Checked & Approved By :  | |
| Comment : | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|--------|-------------|
| 1.0 | D31661 | Basket Hoop |
|-----|--------|-------------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

| | | | |
|-----|-------------|-------------|--------|
| Qty | Part Number | Description | Batch |
| 4 | D3166-1 | RIB | 335528 |

07.12.13

| | | |
|-----|-------------|------------------------------|
| 2.0 | LARGE FAB 1 | LARGE FABRICATION RESOURCE 1 |
|-----|-------------|------------------------------|



Comment: LARGE FABRICATION RESOURCE 1

1-

2-Drill hole in D2221-3 as per Dwg D3712

3-Deburr

4-Remove all markings on material before welding

5-Weld as per Dwg D3712 using Welding Table and corner JigDeburr as required

| | | |
|-----|----------------|--------------------------|
| 3.0 | M304TS0750W065 | 304 SQ Tube.75x.75x.065W |
|-----|----------------|--------------------------|



Comment: Qty.: 29.4000 f(s)/Unit Total : 29.4000 f(s)

Pick:

28' 3/4" x 3/4" x 0.063 wall 304/316 SS tubing

Batch: m 106409

FC 07/12/13

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: 412 BASKET

Job Number: 36245

Part Number: Z_CUSTOM

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

4.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

5.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

12607 + mkt
to: 37128
per Marc Bellavance
08.02.13

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

08/02/13

Job Completion

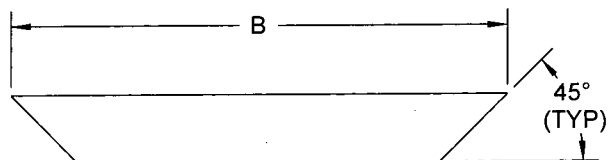
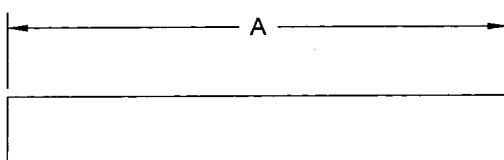


08.02.13

POSITIVE RECALL
EFFECTIVE 08/12/10 AUTH U
RELEASED _____ DATE _____

PARTS LIST FOR D3712-041/-042
LOW PROFILE BASKET BASE ASSEMBLY

| P/N | QTY | LENGTH "A" | LENGTH "B" | DESCRIPTION |
|---------|-----|---------------|---------------|------------------|
| D2235-3 | 5 | N/A | N/A | BASKET RIB |
| D2327-3 | 2 | N/A | N/A | SPACER BUSHING |
| D2581 | 2 | N/A | N/A | MOUNTING BRACKET |
| D3712-1 | 2 | N/A | 96.00 | RIB |
| D3712-3 | 2 | N/A | 25.50 | RIB |
| D3712-5 | 6 | 23.73 | N/A | RIB |
| D3712-7 | 3 | 25.31 | N/A | RIB |
| D3712-9 | 3 | 19.48 | N/A | RIB |
| D3717-1 | 2 | N/A | N/A | HINGE PLATE |



CUT LENGTH/SHAPE DIAGRAM

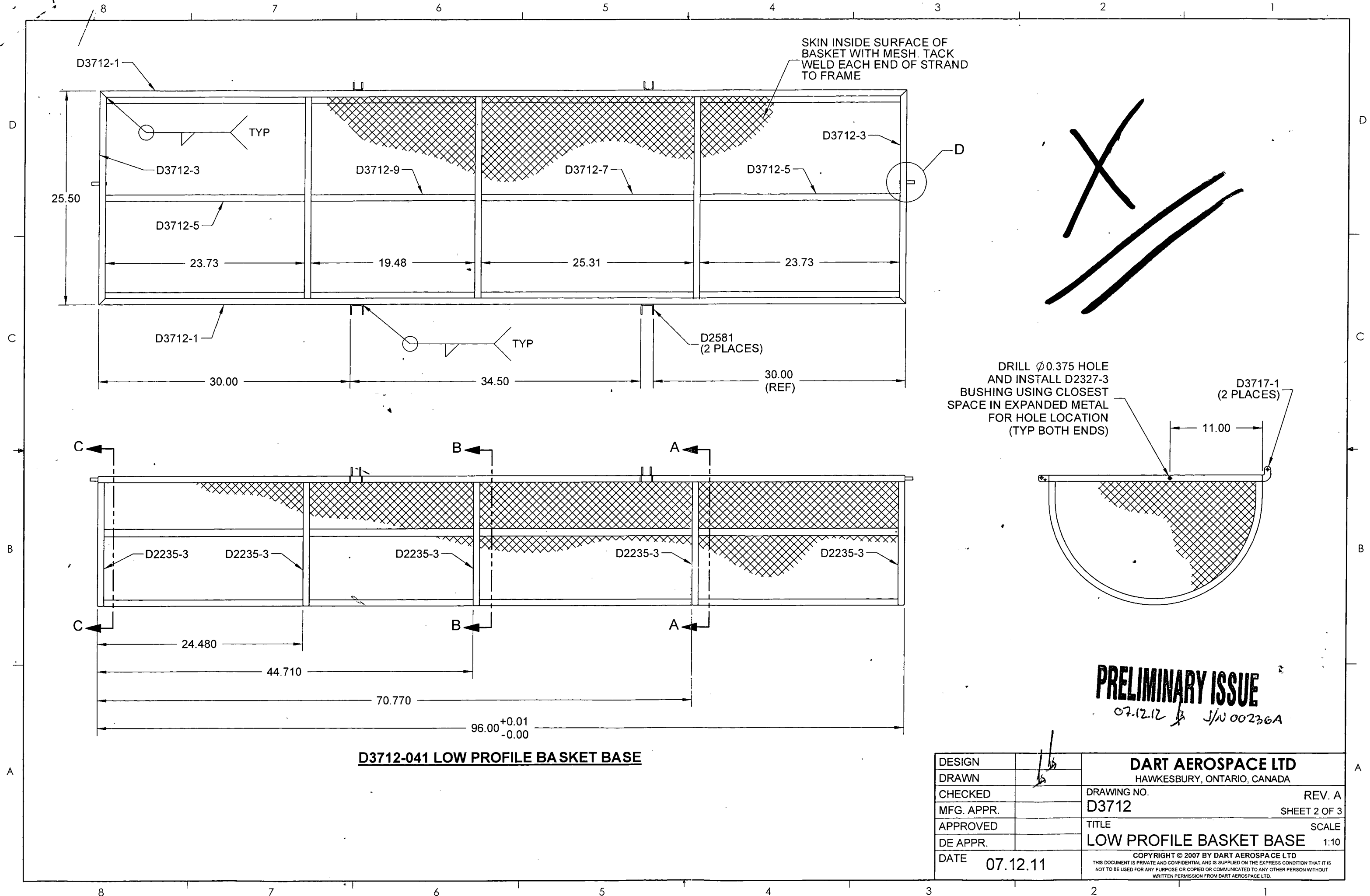
NOTES:

- 1) MATERIAL: CUT LENGTH/SHAPE PER DIAGRAM AND PARTS LIST
 FRAME: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 3/4 X 3/4 X 0.060 WALL
 (R EF. DART SPEC. M304TS0.750W0.060)
 MESH: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 (R EF. DART SPEC. M304EX0.75-16F)
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 34.80 lbs
- 8) WELDING: PER DART QSI 004

PRELIMINARY ISSUE

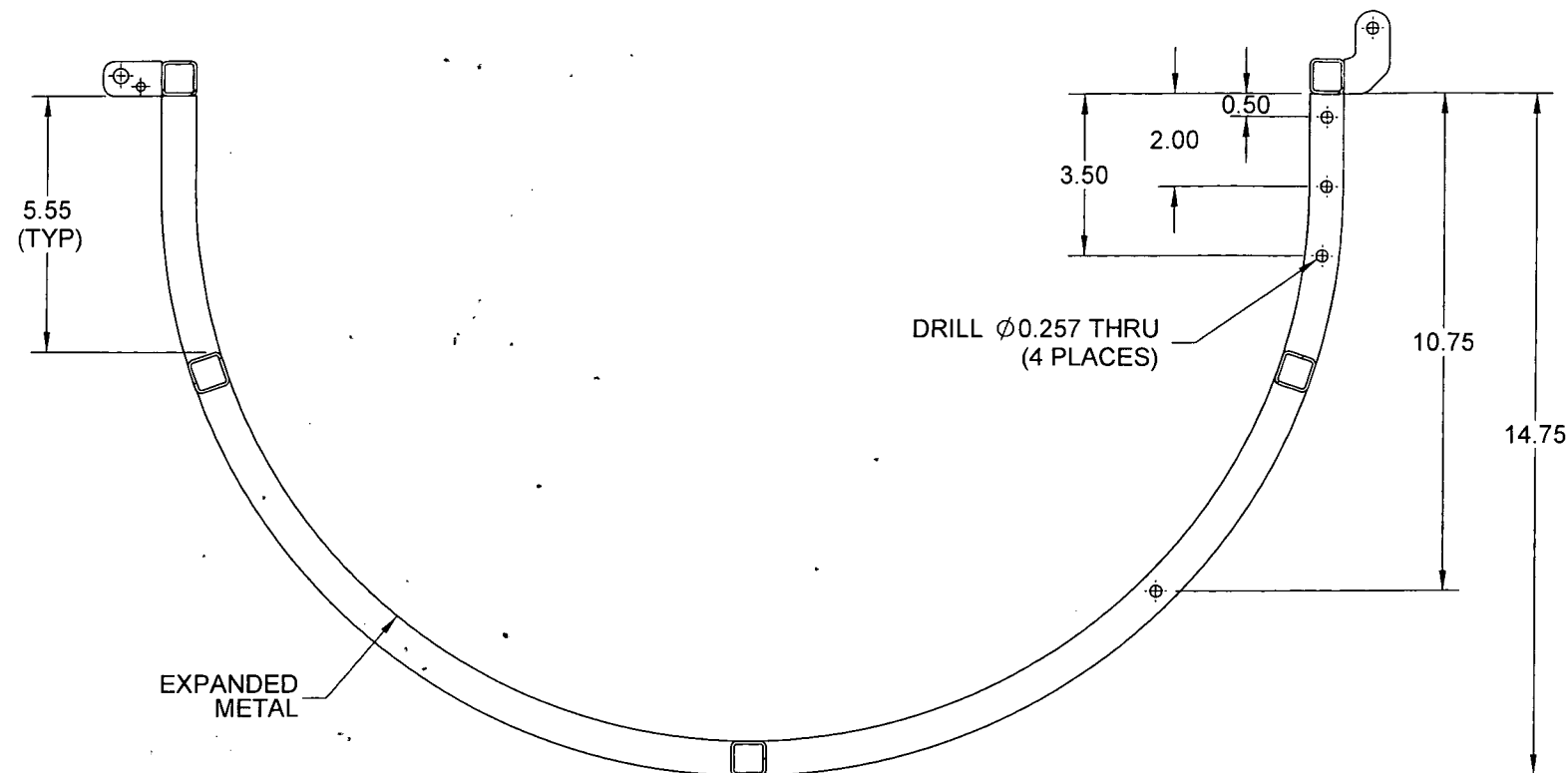
07.12.12 J/N 00236A

| | | | |
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| A | NEW ISSUE | MB | 07.12.11 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3712 | SHEET 1 OF 3 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | LOW PROFILE BASKET BASE | 1:20 |
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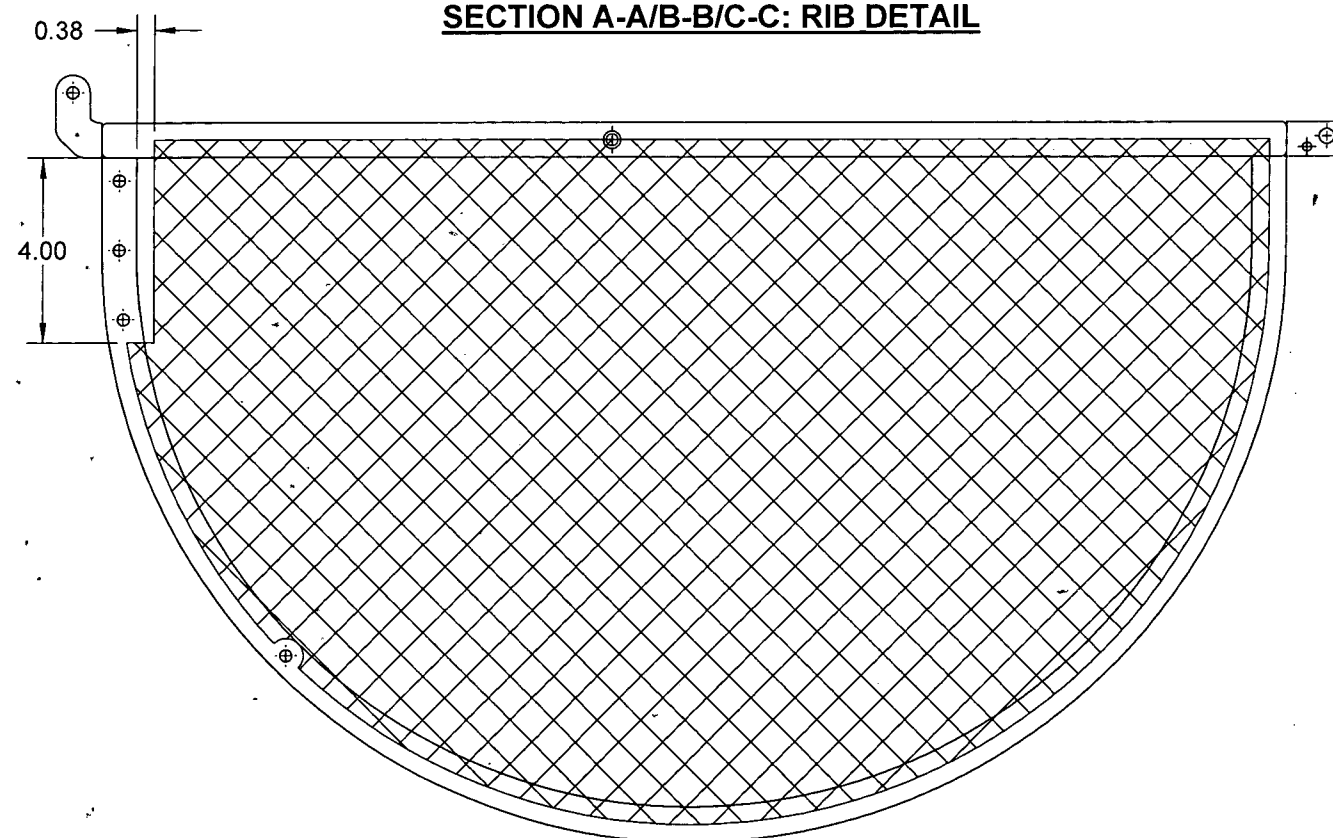


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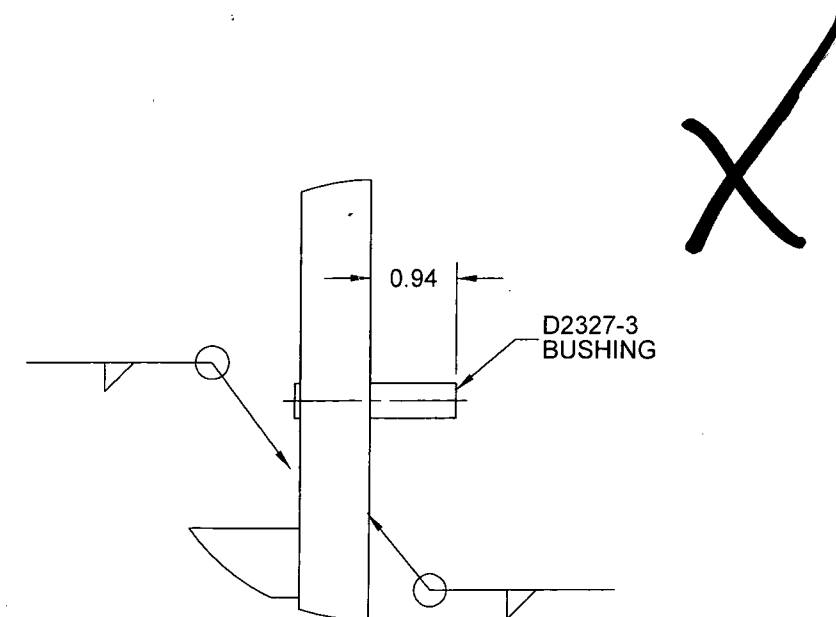
8 7 6 5 4 3 2 1



SECTION A-A/B-B/C-C: RIB DETAIL



VIEW E-E



DETAIL D
(TYP, BOTH ENDS)
SCALE 1:2

PRELIMINARY ISSUE

07.12.12 JS J/W 07.12.12

| | | | |
|------------|----------|--|--------------|
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| DRAWN | | | |
| CHECKED | | DRAWING NO. D3712 | SHEET 3 OF 3 |
| MFG. APPR. | | TITLE | SCALE |
| APPROVED | | LOW PROFILE BASKET BASE | 1:4 |
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| DATE | 07.12.11 | | |

8 7 6 5 4 3 2 1